"Reaching for the Stars" Building America's Performance Criteria



RESNET Conference February 25, 2003

George S. James Building America[™] Program U.S. Department of Energy





The Program

The U.S. Department of Energy (DOE) Building America Program is:

- Research
- Development
- Technology implementation
- Cost-shared, technical support

This process develops:

- System engineered, sustainable, innovative building methods; and
- Integrated, cost-effective, advanced technologies



Benefits

Through research, Building AmericaSM helps builders:

- Lower customers' energy bills by 30-70%
- Improve comfort and indoor air quality
- Reduce construction costs and waste
- Reduce callbacks and warranty claims
- Offer cost-saving building system trade-offs
- Stand out in the marketplace
- Provide new product opportunities
- Learn from other builders



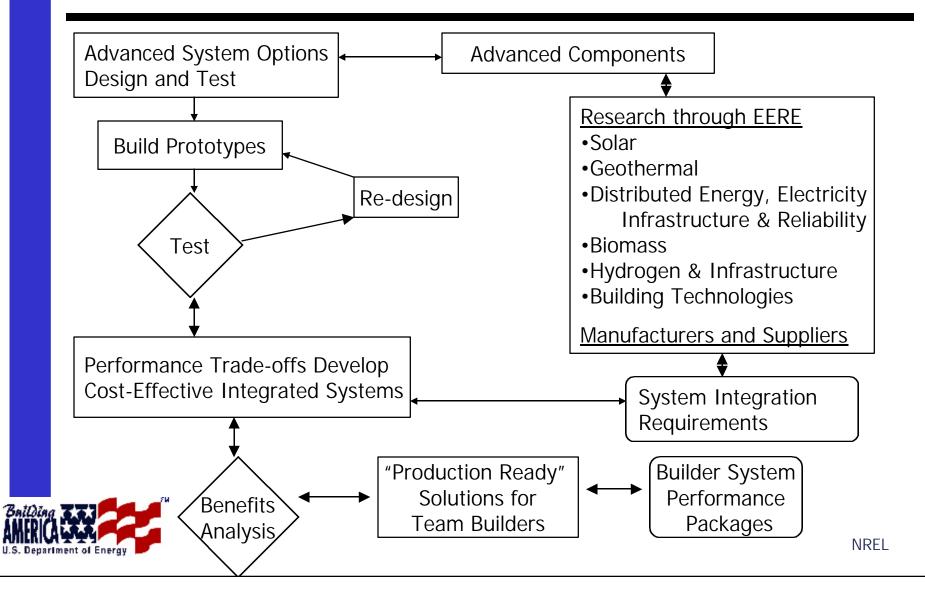
Approach

Building AmericaSM has teams of leading experts in building science and system engineering that offer production home builders free technical assistance:

- Design reviews
- Energy modeling
- Performance specification writing
- Training and workshops
- On-site consulting
- Access to Building AmericaSM research



Building AmericaSM Industry-Driven Systems Engineering Research



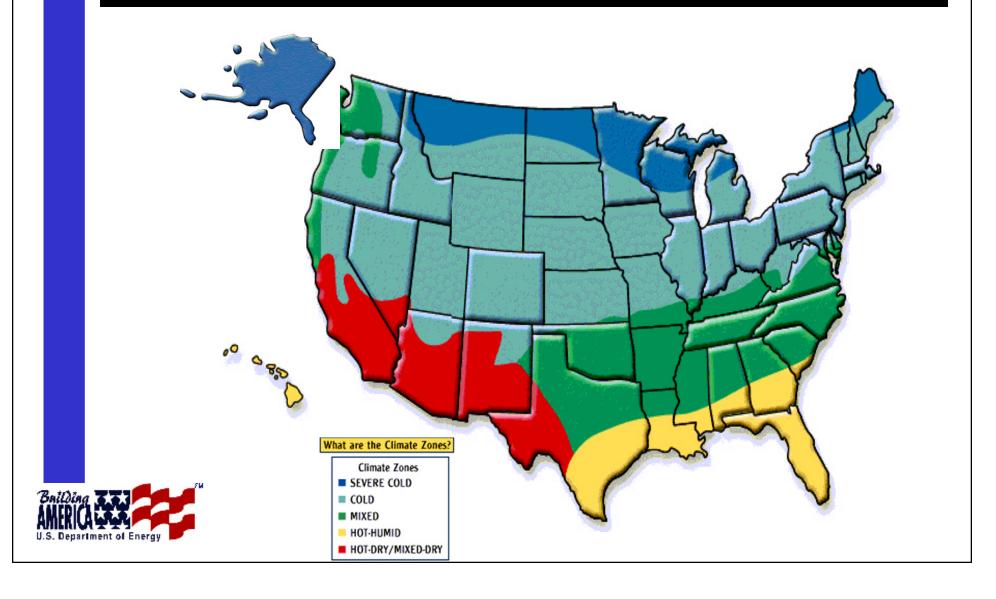
Building AmericaSM Communities

- Over 270 builders and manufacturers
- More than 14,000 energy-efficient houses
- In 29 states





Systems Engineering Research Considers Moisture and Thermal Climate Zones



Systems Research Leverages Scarce Resources

Scarce private and public R&D dollars can be leveraged through industry systems engineering research partnerships which effectively target high priority R&D efforts.

The United States is under-investing in R&D required to accelerate technology adoption in the building sector.

- U.S. homebuilding spends 0.25% of sales on research
- U.S. contractors spend 0.00125% of sales on research

Building AmericaSM is establishing cost-sharing agreements with industry partners to leverage private and public R&D investments.



Systems Engineering Research

| Phase I | Phase II | Phase III |
|---------------------------------------|---------------------------------------|---------------------------------------|
| 30% | 50% | 70% |
| Heating & cooling energy reduction | Heating & cooling energy reduction | Heating & cooling energy reduction |
| R&D | R&D | R&D |
| Demonstration | Demonstration | Demonstration |
| Deployment | Deployment | Deployment |



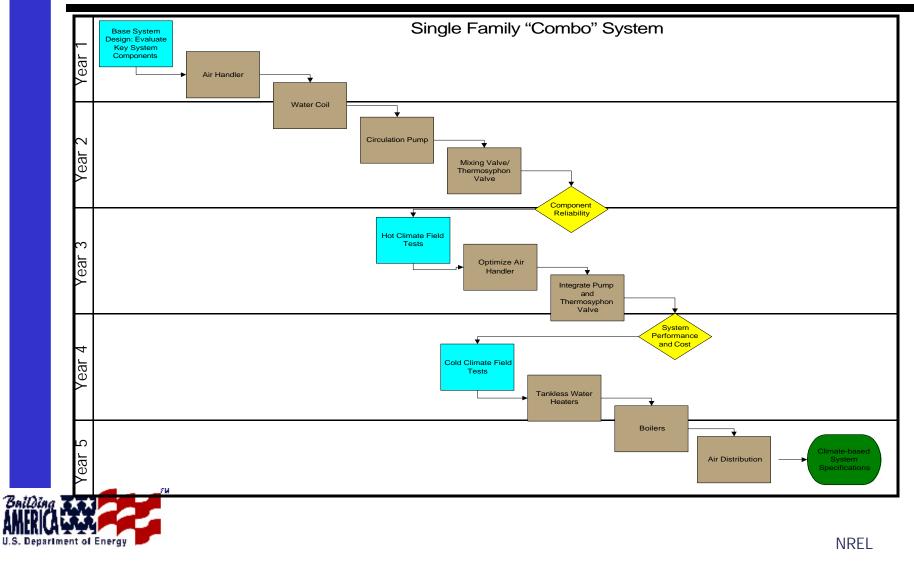
Typical Research Goals

Develop Super-Efficient Hot Water/Space Heating Systems

- Minimize overall increase in super-efficient system cost by combining loads
- Decrease number of open combustion appliances
- Maximize water heating efficiency
- Maximize space heating efficiency
- Increase overall durability and comfort



Develop Super-Efficient Hot Water/ Space Heating Systems



ENERGY STAR[®] vs. Building AmericaSM

| Similarities | Energy <u>Star®</u> | Building <u>America</u> ™ |
|--|------------------------|------------------------------|
| Wall insulation level | Х | Х |
| Ceiling insulation level | Х | Х |
| Slab/Foundation insulation | Х | Х |
| Glazing performance (U-value, SHGC, shading) | Х | Х |
| Building envelope leakage | Х | Х |
| Duct leakage | Х | Х |
| Duct insulation level | Х | Х |
| Duct location | Х | Х |
| Heating system efficiency | Х | Х |
| (AFUE, HSPF, COP, % eff.) | | |
| Cooling system efficiency (SEER) | Х | Х |
| DHW system efficiency (EF) | Х | Х |



ENERGY STAR[®] vs. Building AmericaSM

| Building America sm Requirements | Energy <u>Star®</u> | J |
|--|------------------------|---|
| Climate-appropriate, whole-building design | | Х |
| Pressure balancing | | Х |
| (transfer grille and jump duct sizing) | | Ň |
| Improved indoor air quality (controlled mechanical ventilation) | | Х |
| Combustion safety | | Х |
| (appliance venting, CO detectors) | | |
| Air handler and duct location | | Х |
| (not in unconditioned space and especially | | |
| not in garage) | | |
| Rain control (drainage plane, flashings) | | Х |
| | | |

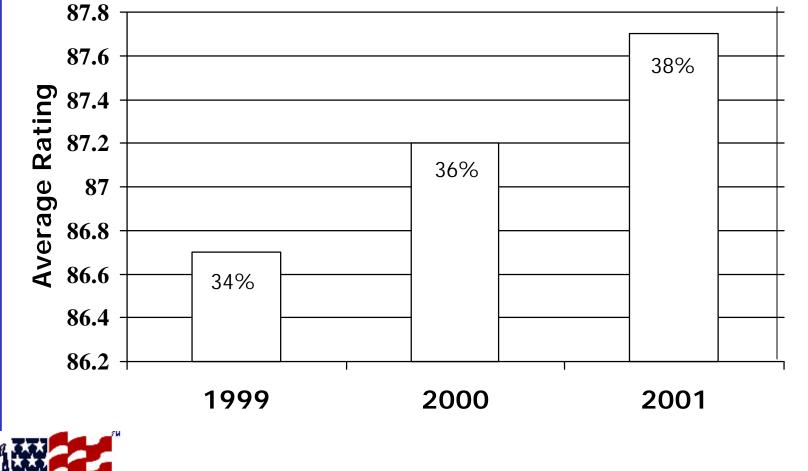


ENERGY STAR[®] vs. Building AmericaSM

| Often done in Building America ^{s™} , but not always a rule | Energy <u>Star[®]</u> | Building America |
|--|-----------------------------------|---------------------|
| Improved comfort control (no drafts, better MRT, longer system runtimes, periodic mixing) | | Х |
| Cooling and heating system sizing | | Х |
| Duct sizing | | Х |
| Project-specific items | | |
| Moisture control (no mold or condensation, unvented attics and dehumidification separate from cooling in hot-humid climate) | | Х |
| Reduced drywall defects (advanced framing) | | Х |
| The state of the s | | BSC |

U.S. Depart

Average Energy Savings at Pulte - Tucson



U.S. Department of En-

NREL

Teams and Lab Contacts

Building Science Consortium

CARB

Hickory Consortium

Industrialized Housing Partnership

IBACOS Consortium

NREL, Technical Support

ORNL, Outreach & Research Implementation **Betsy Pettit**

Steven Winter

Mark Kelley

Subrato Chandra

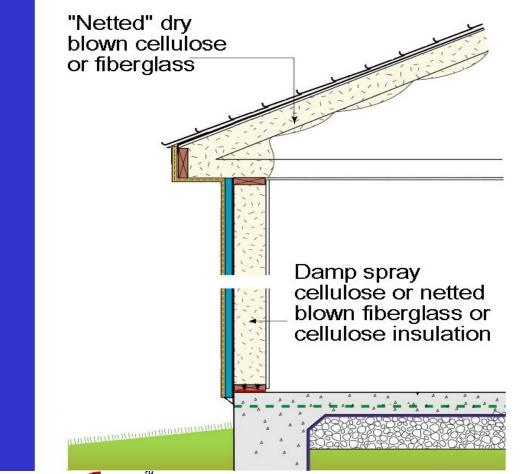
Brad Oberg

Ren Anderson

Pat Love



Unvented Attics







Cost Summary for Building Americas Metrics—Copper Moon, Tucson, AZ

| Unvented roof | + \$ 750 |
|--------------------------------------|-----------|
| NOT installed roof vents | -\$ 500 |
| High performance windows | + \$ 300 |
| Controlled ventilation system | + \$ 150 |
| Downsize air conditioner by 2 tons | - \$ 1000 |
| Sealed combustion furnace | + \$ 400 |
| | |

TOTAL PREMIUM

+ \$ 100



BSC

Resisting the Lateral Loading of Earthquakes Alternate Wood Shear Wall Panels



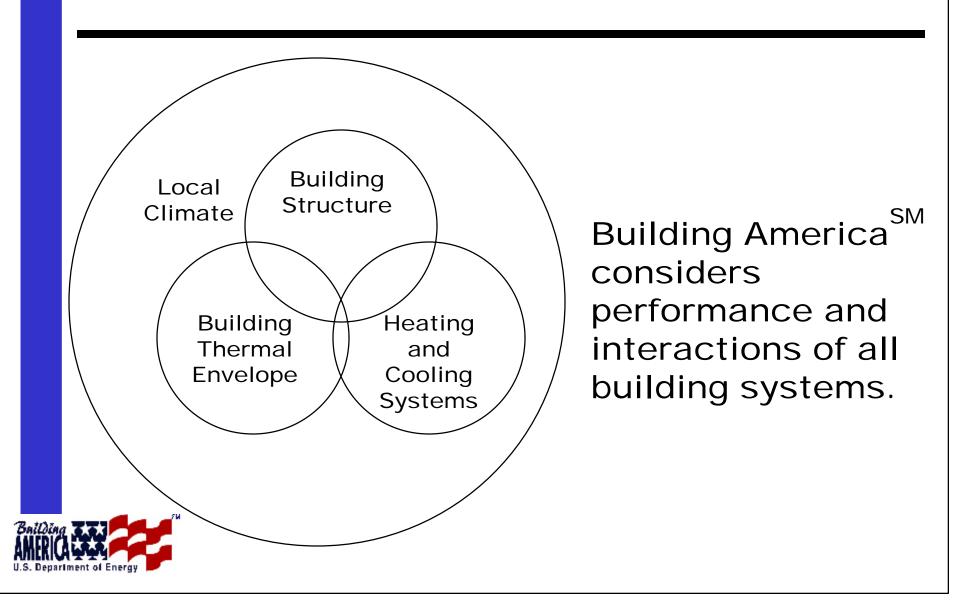
Pulte Homes used the basic panel configuration, first proposed by Building Science Consortium, to provide lateral resistance that did not interfere with the insulation sheathing.

The City of Tracy, CA, approved the use of 2x4 stud wall panels set inside a 2x6 frame to provide effective seismic resistance performance.





Whole-House Approach



Advanced Systems Target

Advanced Building Components R&D Building AmericaSM **Existing Buildings** Advanced Industry-Driven System **Engineering Research**

> Technical Support Through Industry Consortia

Cost-Effective,

Zero Energy

Solar House

 Accelerated Development of "Production Ready" Housing Systems



Building Science Consortium Copper Moon

1,618 sq. ft.



Tucson, Arizona



- Unvented cathedral attic
- Low-E² spectrally selective windows
- Sealed ducts with mechanical ventilation
- Stack framing
- Blown cellulose wall and ceiling insulation

CARB Beazer Homes "PowerHouse"

2,300 sq. ft.



Sacramento, California

Features:

- 3.3 kW integrated photovoltaic array
- R-17 walls
- R-38 ceiling
- Insulation buried ducts
- Mastic-sealed ducts
- Vinyl-frame, low-E windows
- SEER 14 air conditioner



CARB

Hickory Consortium Erie-Ellington Community

50 units ranging from 700 to 1,450 sq. ft.



Boston, Massachusetts

Features:

- High efficiency HVAC system and appliances
- Programmed exhaust ventilation
- Panelized construction
- Energy-saving windows
- Durable, high quality, low impact materials



Hickory

IBACOS Consortium New American Home 2002

3,337 sq. ft.



Las Vegas, Nevada

Features:

- Airtightness: 4.0 ACH as 50 Pa
- Low-E, solar-control windows (U=0.33, SHGC=0.35)
- Spray foam insulation
- Housewrap weather barrier and building paper
- Heat recovery ventilator
- Fresh air supply distribution ventilation system
- Ductwork leakage at 25 Pa
- Heat Pump Water Heaters have an energy factor of 2.4



IBACOS

Industrialized Housing Partnership DREAM Home

2,300 sq. ft.



Central Florida



- High-efficiency HVAC system and appliances
- Window shading
- Humidity-controlled ventilation
- Inside house, sealed duct system
- Solar water heater

National Renewable Energy Laboratory Van Geet Residence

3,176 sq. ft.

Idaho Springs, Colorado

- High mass construction
- Integrated mechanical system
- High efficiency appliances and lighting
- Active solar hot water system for DHW and radiant space heating
- Propane backup heat and generator
- Off-grid powered 1.2 kW photovoltaics



Building Science Consortium Village Green Community

74 units of 1,700 sq. ft.



Sylmar, California



- Solar control glazing
- Integrated ventilation system
- High efficiency framing
- Gas cooling to minimize electric load
- Grid-connected
 1.4 kW photovoltaics

Net Zero Energy Habitat for Humanity

1,067 sq. ft.



Lenoir City, Tennessee

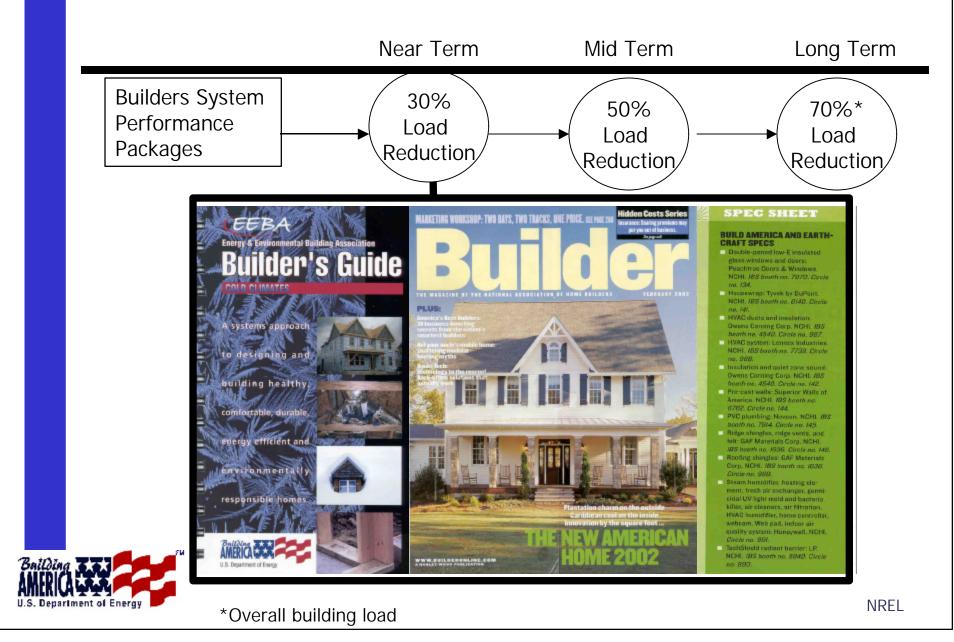
Features:

- Grid-connected 2 kW photovoltaics
- SIPS, air-tight construction
- Energy-saving windows
- High efficiency HVAC system and appliances
- Heat pump water heater
- Waste heat recovery system
- Building Science Consortium
- Industrialized Housing Partnership
- Oak Ridge National Laboratory



ORNL

Builders System Performance Packages



Building AmericaSM FY 2002 SEP Awards DOE State Energy Program

- ALASKA Cold Climate Research Center (Building Science Consortium [BSC])
- MARYLAND Maryland Energy Commission (Consortium for Advanced Residential Buildings [CARB])
- NEBRASKA Nebraska State Home Builders Association (Consortium for Advanced Residential Buildings [CARB])
- GEORGIA Southface Energy Institute (Building Science Consortium [BSC])
- VIRGINIA

Virginia Housing and Environment Network (Building Science Consortium [BSC])



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